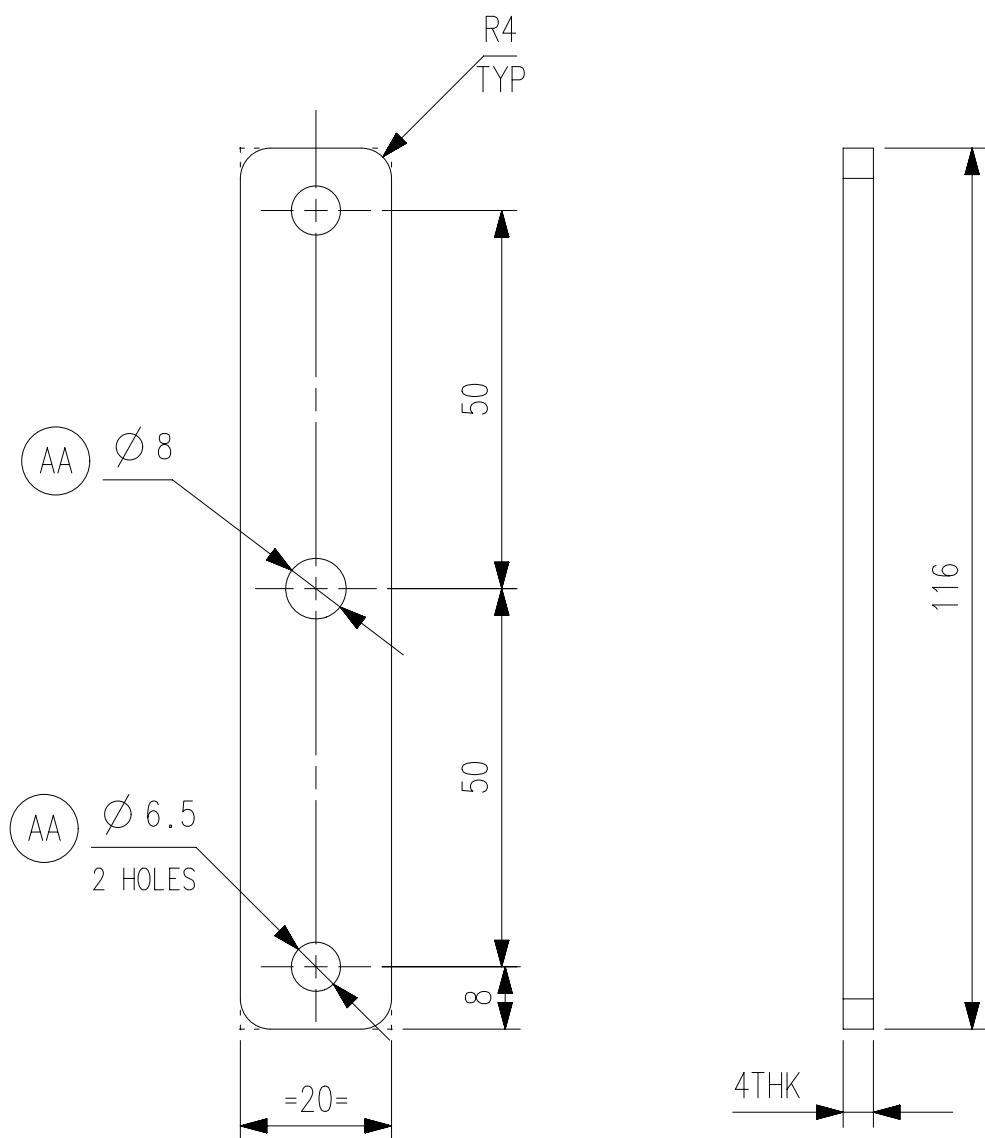




- NOTE :-
- 1) PART MUST BE FREE FROM FRACTURES, BURRS, SHARP EDGES & ANY SURFACE IMPERFECTIONS.
 - 2) PRIMING AS PER FE G 00 0605.
 - 3) DO NOT PRIME INSIDE HOLE.
 - 4) SURFACE AREA =5727mm².

OPTIONAL MATERIAL :-
E250 AS PER IS 2062

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER
OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

1. FORMING TO FORMING	
<500	±0.5
>500	±0.8
2 CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLE SIZES	+0.2/-0
6. SLOT SIZES	±0.8
7. GENERAL TOLERANCE	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0

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MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
ER18C0005269

PART NO. :
008011165U1

PART NAME :
PIVOT BRACKET ACCELERATOR

MATERIAL :
E250 A
AS PER IS 2062

HEAT TREATMENT :

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	AT		24/04/17	MSTAR P2
DESIGNER	AT		24/04/17	SCALE 1:1
CHECKER	MBK		24/04/17	SHEET 1 OF 1
APPR.BY	HAP		24/04/17	UNIT QTY. : 1
				WEIGHT :0.068 kg.

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No

			OPTIONAL MATERIAL ADDED				
ER18C00052	AA		DIM Ø 6.5 AND Ø 8 WAS Ø 6.5 +0.1 & Ø 8 +0.1 RESPECTIVELY	AT	MBK	HAP	27/09/17
69			REVISED AS PER CDMM FEEDBACK				
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR	DATE